

**Isocryl® EP-460**    *Experimental Product*  
**ACRYLIC RESIN**  
**FOR POWDER COATINGS**



THE EDGE OF INNOVATION

[www.estron.com](http://www.estron.com)

**GENERAL DESCRIPTION**

Isocryl® EP-460 is a solid, glycidyl-functional acrylic binder resin which can be cured with carboxyl or amine functional curatives to provide coatings with a high degree of outdoor durability. For example, Isocryl EP-460 can be cured with dodecanedioic acid to make a smooth, clear, high-gloss coating with excellent durability.

As with any raw material, laboratory evaluation is required for each formulation to determine the best processing method and the optimum concentration of Isocryl EP-460.

**TYPICAL PROPERTIES\***

Appearance	Ground Clear Flake
Non-Volatile, weight %	98.5% minimum
Specific Gravity(25/25)	1.05-1.15
Softening Point, RING & BALL	100 - 110°C
Epoxy Equivalent Weight	510-560
Glass Transition	45 - 50°C

\* Not to be used for specification purposes

**REGULATORY LISTINGS**

The components of this material are either listed or exempt from listing due to polymer exemption criteria for the following chemical inventory listings: DSL (Canada), ECL (Korea), IECSC (China), NZIoC (New Zealand), TCSI(Taiwan), TSCA (USA).

All components are REACH registered per ECHA requirements.

**PACKAGING (NET WEIGHT)**

250 lb. / 113.4 kg in fiber drum with polyolefin liner  
55 lb. / 25.0 kg in fiberboard box with polyolefin liner

**PRODUCT AVAILABILITY**

This product is experimental and subject to change. Please contact your Estron Sales Representative for lead time and availability.

**STORAGE AND HANDLING**

Store in a dry, cool area and avoid excessive heat. Keep containers tightly closed. Store at less than 86°F (30°C). Shelf life of unopened containers is one year from date of shipping. Refer to the SDS for additional information.

**CONTACT INFORMATION**

807 N. Main Street  
P.O. Box 127  
Calvert City, KY 42029 USA

(270) 395-4195 PHONE  
(270) 395-5070 FAX

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